

# Effects of pre-roasting on structural and functional properties of pea proteins

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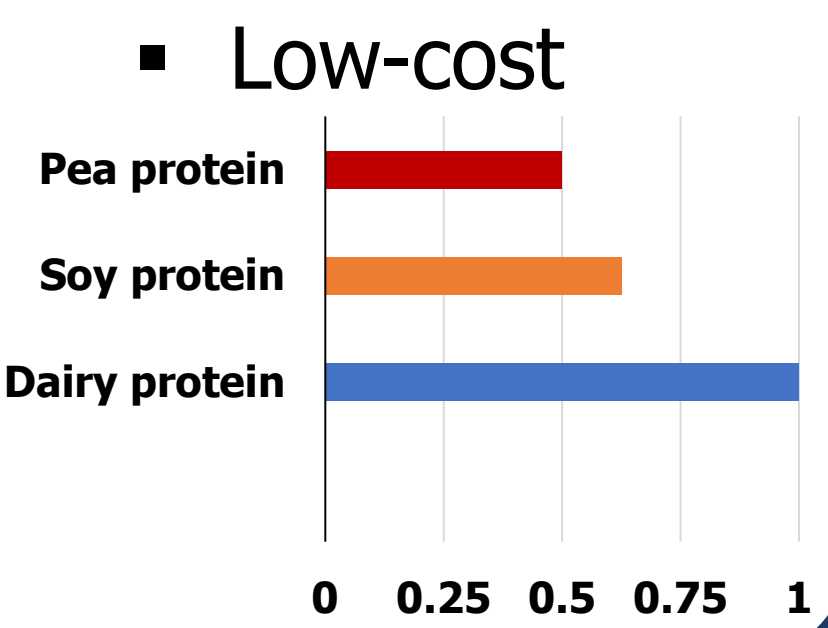
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## Introduction

### Why pea protein

- Dairy protein and soy protein alternatives
- Sustainable
- Hypoallergenic
- Non-transgenic



### Why roast

- Non-chemical modification method
- Easy to scale up
- Heat-induced protein conformation alteration has the potential to improve protein solubility and functionality

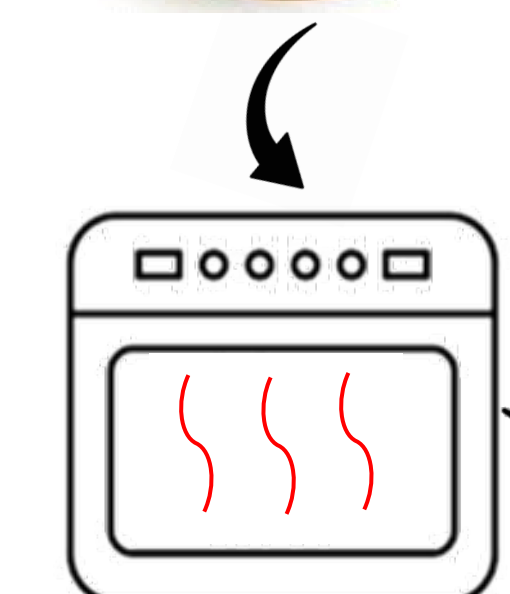


## Aim

This study aims to investigate the effects of pre-roasting on the extraction efficiency and functionalities (solubility and emulsifying) of pea proteins for their potential application in plant-based milk formulations.

## Methodology

Yellow split peas



Roasting at 150 °C for 10, 20 and 30 min

Grinding

Protein Extraction

Alkali extraction

Pea protein concentrate (PPC)

UFD-PPC R10FD-PPC R20FD-PPC R30FD-PPC



Roasting time →



UFD-PPI R10FD-PPI R20FD-PPI R30FD-PPI

Pea protein isolate (PPI)

Alkali extraction-isoelectric point precipitation  
Fig. 1 The summary of methodology

Extraction efficiency

- Protein yield

Structural properties

- Surface hydrophobicity ( $H_o$ )-Tertiary structure
- Particle size

Functional properties

- Solubility
- Emulsifying properties

Abbreviation

U: unroasted

R: roasted

R10, R20, R30: roasted at 150 °C for 10, 20 and 30 min, respectively

FD: freeze drying

## Results

### Protein yield

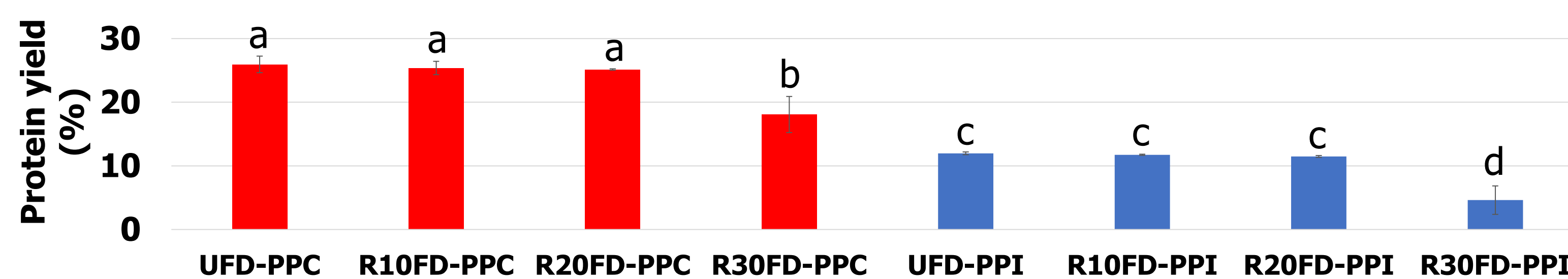


Fig. 2 The protein yield (%) of PPC and PPI with different pre-roasting times

The shorter roasting times (10 and 20 min) at 150 °C retained the yields of PPC (~25%) and PPI (~12%). A longer duration of pre-roasting (30 min) significantly reduced the extraction efficiency of both PPC and PPI.

### Structure changes

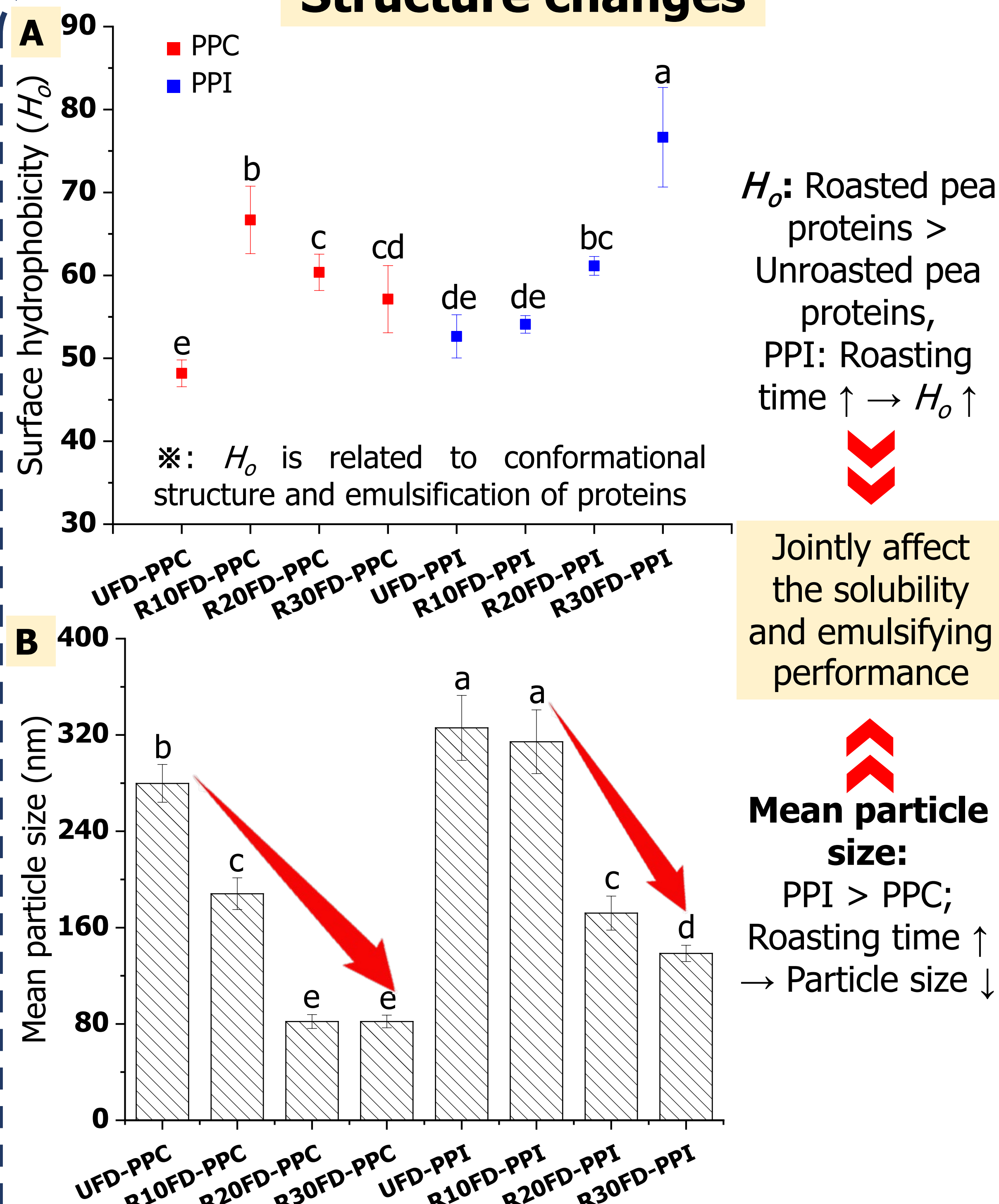


Fig. 3 (A) Comparison of surface hydrophobicity ( $H_o$ ) of PPC and PPI with different pre-roasting times. (B) Effect of roasting on the mean particle size of pea protein solutions at pH 7. Different letters show significant differences ( $P < 0.05$ ).

$H_o$ : Roasted pea proteins > Unroasted pea proteins, PPI: Roasting time  $\uparrow \rightarrow H_o \uparrow$

Jointly affect the solubility and emulsifying performance

Mean particle size: PPI > PPC; Roasting time  $\uparrow \rightarrow$  Particle size  $\downarrow$

### Functionality changes

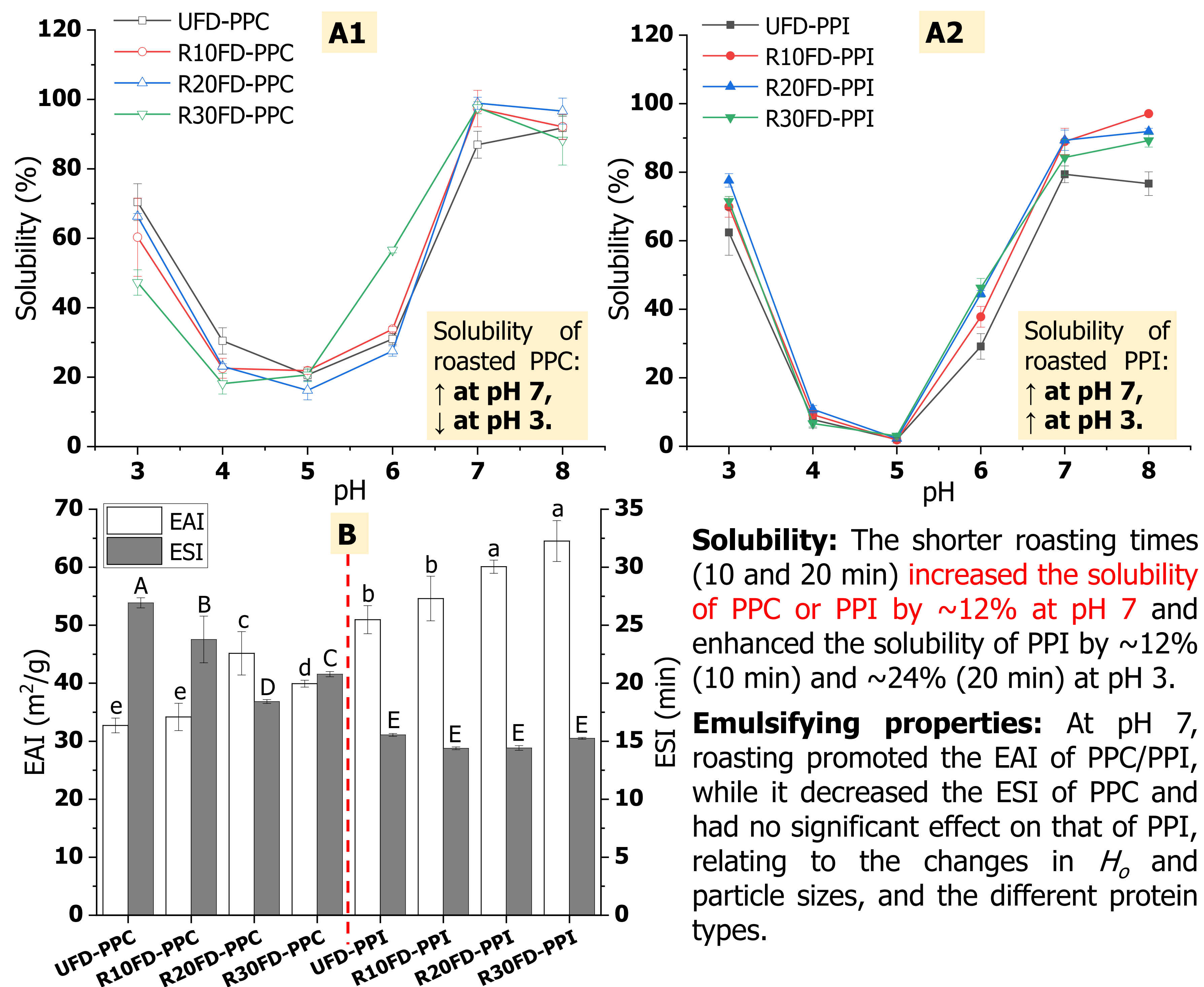


Fig. 4 (A) pH-dependence of pea protein solubility at pH 3-8: (A1) PPC and (A2) PPI. (B) Emulsion ability index (EAI) and emulsion stability index (ESI) at pH 7 of pea proteins with different pre-roasting times. Different letters show significant differences ( $P < 0.05$ ).

Solubility of roasted PPC:  $\uparrow$  at pH 7,  $\downarrow$  at pH 3.

Solubility of roasted PPI:  $\uparrow$  at pH 7,  $\downarrow$  at pH 3.

**Solubility:** The shorter roasting times (10 and 20 min) increased the solubility of PPC or PPI by ~12% at pH 7 and enhanced the solubility of PPI by ~12% (10 min) and ~24% (20 min) at pH 3.

**Emulsifying properties:** At pH 7, roasting promoted the EAI of PPC/PPI, while it decreased the ESI of PPC and had no significant effect on that of PPI, relating to the changes in  $H_o$  and particle sizes, and the different protein types.

## Conclusions

- Short-term roasting (10 or 20 min) at 150 °C prior to extraction enables to **improve solubility** and **retain yield** of pea proteins.
- Pre-roasting significantly **reduced the particle sizes** and **affected the tertiary structure** (surface hydrophobicity) of pea proteins, which further influenced the **solubility** and **emulsification performance** of pea proteins.
- Pre-roasting enhanced the emulsifying ability index and has the potential to be used as ingredients for **plant-based milk production**.

## Reference

Lao, Y., Ye, Q., Wang, Y., Vongsvivut, J., Selomulya, C. (2023). Quantifying the effects of pre-roasting on structural and functional properties of yellow pea proteins, Food Research International, 172, 113180.

## Acknowledgement

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